**Liquid-Surge Stabilizer**

**EASY STEP-BY-STEP ASSEMBLY INSTRUCTIONS**

for 20" and 16" Models of Liquid-Surge Stabilizer

Requires only the LSS Rings

No other parts needed-No tools required-Simple process of snapping 3 rings together

After assembling a few units you should be able to complete an LSS in approximately 20-40 seconds

_Gloves are recommended for hand protection during assembly_

(Any and all other safety equipment and/or procedures your company mandates must be followed in the assembly and installation of LSS systems)

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1. **Use slot patterns to identify the 3 Liquid-Surge Stabilizer Rings**
   - **Slot Patterns**
     - A. all outside
     - B. two inside/two outside
     - C. all inside

2. **To Start**
   - Stand all outside ring vertically,
   - Slide the two inside/two outside ring over it,
   - Slide an inside slot into an outside slot,
   - Push opposite side of ring down until remaining two slots engage and lock

3. **Stand the assembled section upright** (intersections at bottom and top)

4. **Place the all inside ring over the assembled section,**
   - Squeeze two halves of the assembled section slightly together,
   - Place them in two of the slots on the all inside ring

5. **Position the assembled section and slightly bend the all inside ring to allow easy interlocking of the first pair of slots**

6. **Position the assembly so this pair of locked slots face your body**
   - While holding the assembled section pull the all inside ring down towards the remaining open slots

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Part # 8154 Rev. 1
Pull the **all inside** ring down towards the remaining open slots.

This will squeeze together the ring sections on that side of the assembled section and is normal.

Note the bend in the **all inside** ring.

Now take one of the assembled section halves, bend it slightly and slide its slot towards the slot on the **all inside** ring.

Continue this until slots interlock.

Take the remaining unlocked part of the assembled section and pull it towards the remaining slot on the **all inside** ring.

Again note the bend.

Continue until slots interlock.

Liquid-Surge Stabilizer is assembled.